

Date: Thursday, 19/10/2006 2:17:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WINDOW SEAL TOOL
Job Number	: 29081	Part Number	: D3561
Estimate Number	: 12558	Drawing Number	: D3561 REV.A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 19/10/2006	Type	: SMALL /MED FAB
Prsht Rev.	: NC	Drawing Revision	: A
First Issue	: N/A	Material	: N/A
Previous Run	: N/A	Due Date	: 26/10/2006
Written By	:	Qty:	2
Checked & Approved By	:	Um:	Each
Comment	: Est:A 06.10.19 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet m1010S125
Comment: Qty.: 0.0497 sf(s)/Unit Total : 0.0993 sf(s) 304/316 .125 Sheet Batch: m10247 <i>m 06 10 27</i>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3561 Dwg Rev: <i>A</i> <i>m 06 10 27</i> (2) Prog Rev: <i>A</i>		
2-Deburr if necessary <i>m 06 10 27</i> (2)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>m 06 10 27</i> (2)		
4.0	QC8	SECOND CHECK <i>06.10.27</i> NOTE: MATL IS 1010 INSTEAD OF SS OK FOR PROTO TYPE
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 <i>Deburr if necessary.</i> <i>06-10-27</i>		

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Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3561

SB

06/10/27

(2)

7.0 QC5 INSPECT WORK TO CURRENT STEP



106.10.27



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ATTN: CHARGE TO W/O 00063

06.10.27



9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

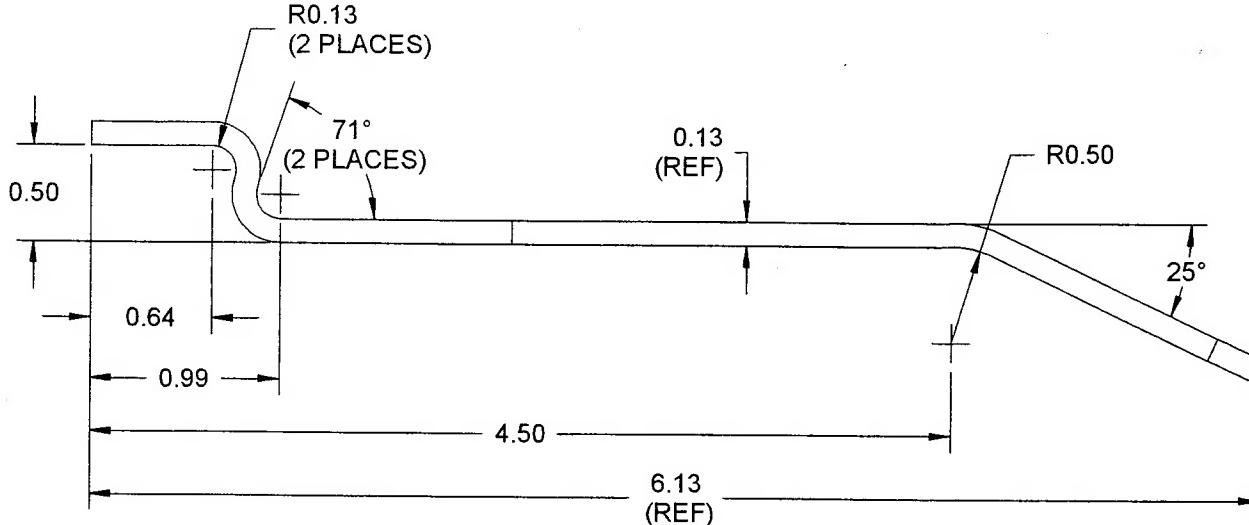
06/10/27

Job Completion



C 06/10/27

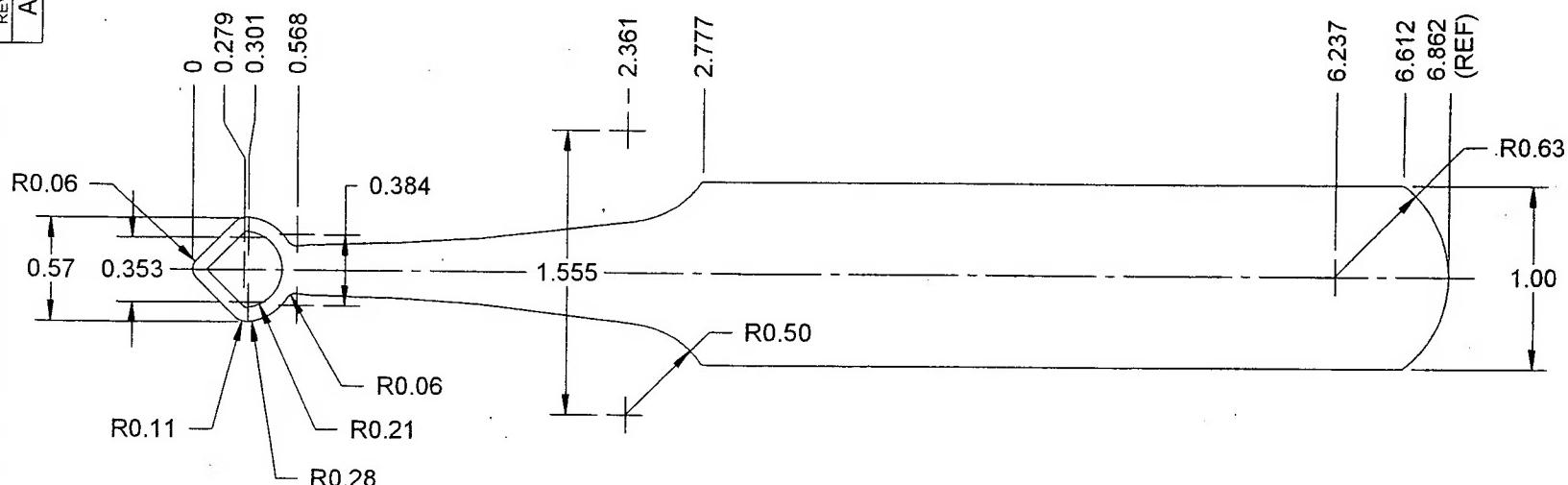
DESIGN	DRAWN BY	DART AEROSPACE LTD									
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA									
DATE	REV.	DRAWING NO.									
	A	D3561									
		SHEET 1 OF 1									
		SCALE 1:1									
<p>PRELIMINARY ISSUE 06.10.06</p> <table border="1"> <thead> <tr> <th colspan="2">DESCRIPTION</th> </tr> </thead> <tbody> <tr> <td>DATE</td> <td>06.10.06</td> </tr> <tr> <td>REV.</td> <td>A</td> </tr> <tr> <td colspan="2">NEW ISSUE</td> </tr> </tbody> </table>				DESCRIPTION		DATE	06.10.06	REV.	A	NEW ISSUE	
DESCRIPTION											
DATE	06.10.06										
REV.	A										
NEW ISSUE											



D3561-1 WINDOW SEAL TOOL

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK, PER MIL-S-5059 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S10GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CENTERLINE.
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP CORNERS



D3561-1F WINDOW SEAL TOOL FLAT PATTERN

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